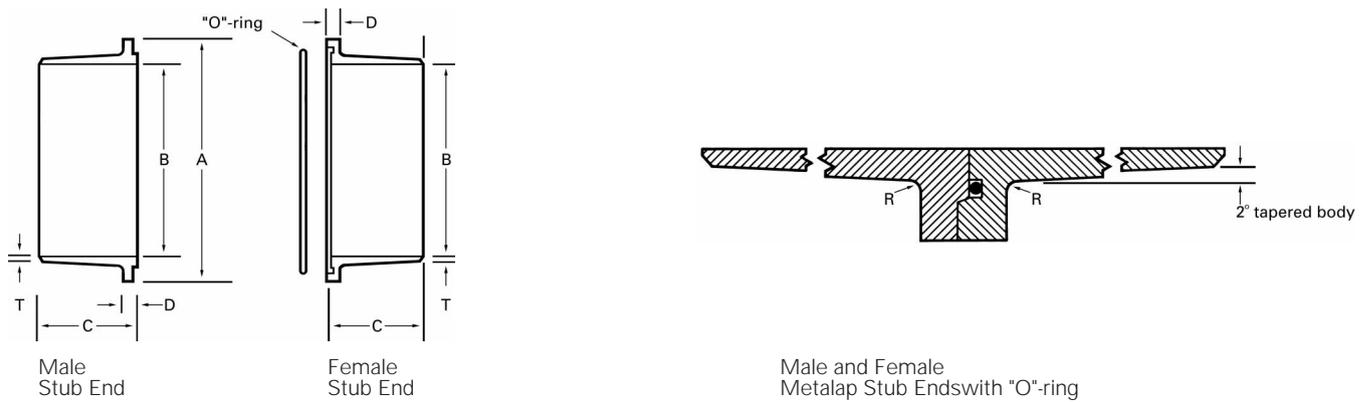


SK-611 and SK-612 Metalap Cast Stainless Steel Stub End Sets



- Machine tapered male and female shoulders facilitates close tolerance assembly and near perfect inside diameter alignment.
- The compressed "O" -ring forms a water tight seal when bolted together with backing flanges.
- Metal to metal seating at bore eliminates gasket protrusion.
- Weld ends are machine beveled to match the pipe or tubing wall thickness.
- Designed for use in polished pipe and tubing systems where normal gasketed joints would cause an unacceptable pulp stock build-up.
- Supplied as fabricated stub ends to fit ID piping, special diameters and sizes larger than 24".
- Available in ACI grades CF-3 (304L), CF-3M (316L) and (317L).
- Alaskan SK-611 stub end sets are normally used with Alaskan SK-39 steel backing flanges. Alaskan SK-612 stub end sets are normally used with Alaskan SK-39-P steel backing flanges.
- Other sizes upon request.

SK-611

Made to Fit OD Tube Size Diameters

Tube OD	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36
A (Lap Dia.)	8 1/2	10 5/8	12 3/4	15	16 1/4	18 1/2	21	23	25 1/2	27 1/4	29 1/4	31 1/4	33 3/4	35 3/4	37 3/4	40 1/4
B (ID Bore)	Bore to match tubing specified															
C (Length)	3	3	3 1/2	4	4	4	4	4	4	4	4	4	4	4	4	4
D	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	3/4	3/4	3/4	3/4	3/4
R (Min. Radius)	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8	3/8
T	Wall thickness to match tubing specified															
Weights per set*	9.1	13.1	16.2	20.0	44.0	48	62	68	70	76	83	91	99.0	105	113	120

SK-611 Made to fit tube size diameters

SK-612

Made to Fit Nominal Pipe Size Diameters (Identical to SK-611 Except for B Dimension)

Nominal

Pipe Size 6 8 10 12 14 thru 36 see SK-611

Pipe OD 6 5/8 8 5/8 10 3/4 12 3/4

B (ID Bore) Bore to match tubing specified

Weights per set* 9.0 11.8 15.0 19.0

Dimensions are in inches. All weights are pounds based on a metal density of .29 lb/in³

* Varies with wall thickness.