

Product-Information

1K-Acrylic clear coat with UV protection. Recommended as overcoat for two coat paintings. Good protection against weathering as well as good resistance at petroleum attac for short periods. Consumption: 6 - 8 m²/l.

Colour shade	colourless		
Mixing ratio			
Hardener			
Thinners			
Spraying viscosity 20° C	ready for spraying		
Application	spraying pressure	spraying nozzle	spraying operations
Spray gun - Air /Flowjar	4 - 5 bar	1,5 mm	2 - 3
Airless / Airmix	120 - 150 bar	0,28 mm	2 - 3
Pot life			
Coat thickness / dry film	30 - 40 µm		
Curing time / Flash off time	5 - 10 min. between the spraying operations		
Dry	recoat time	dust dry	set to touch
Object temp. 20° C	30 - 40 min. 4 h 24 h		
Object temp. 60° C	10 - 15 min. 30 - 60 min. after cooling		

Marking

VbF Hazardous materials ordinance

Mipa 1K-Klarlack

A I

light inflammable, Xn dangerous to health
contents xylene

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.